

# 540 Stoving Enamel

## **PRODUCT DESCRIPTION & USES**

**540 Stoving Enamel** is specifically formulated for superior hardness under short baking schedules under short baking schedules. A hard, mar resistant finish providing excellent exterior and interior durability.

#### **TECHNICAL DATA**

Gloss Level	Satin
Wash Up	002.006 H9 Thinner
Colours	White and custom colours available on request.
Product Size	1L, 4L
Volume Solids	36% for White, approximately 37% for colours
Product Density	1.0kg/litre, .95-1.0 depending on colour
Coverage	14m <sup>2</sup> /litre @ 25 microns D.F.T
Flash Point	16°C

#### SUBSTRATE PREPARATION INSTRUCTIONS

Ensure substrate is degreased and free of all rust, mill scale, oil, grease and other contaminants. Ensure substrate is dry prior to application of coating.

## **RECOMMENDED APPLICATION METHODS AND TECHNIQUES**

Mix the contents in the can thoroughly before use.Suitable Application Methods:SprayRecommended D.F.T25 micronsRecommended W.F.T70 micronsThinners:002.006 H9 ThinnerMax, Volume Thinners:25%

# **DRYING CHARACTERISTICS**

All figures quoted are at 20°C and 65% relative humidity.Drying will take longer at lower temperatures and/or at higher relative humidity.Touch Dry:15-20 minutesCure:30 minutes @ 120°C

#### HEALTH AND SAFETY

Irritant	Avoid contact with skin and eyes. Avoid breathing vapour or sanding dust. When using this product it is recommended that full overalls, gloves, face mask and goggles be worn. Store container in a safe place when not in use. Do not burn container.
FIRST AID	
EYES	Flush with water for at least 15 minutes and seek medical advice.
SKIN	Wash contact areas with soap and water. Remove all contaminated clothing, and seek medical advice. Do not scrub.
INHALATION	Remove patient from further exposure, and keep patient warm and comfortable.
INGESTION	Do not induce vomiting. Rinse mouth with water. Seek medical advice as soon as possible.

# USE ONLY WITH ADEQUATE VENTILATION / KEEP OUT OF REACH OF CHILDREN

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