



540 Stoving Enamel

PRODUCT DESCRIPTION & USES

540 Stoving Enamel is specifically formulated for superior hardness under short baking schedules under short baking schedules. A hard, mar resistant finish providing excellent exterior and interior durability.

TECHNICAL DATA

Gloss Level	Satin
Wash Up	002.006 H9 Thinner
Colours	White and custom colours available on request.
Product Size	1L, 4L
Volume Solids	36% for White, approximately 37% for colours
Product Density	1.0kg/litre, .95-1.0 depending on colour
Coverage	14m ² /litre @ 25 microns D.F.T
Flash Point	16°C

SUBSTRATE PREPARATION INSTRUCTIONS

Ensure substrate is degreased and free of all rust, mill scale, oil, grease and other contaminants. Ensure substrate is dry prior to application of coating.

RECOMMENDED APPLICATION METHODS AND TECHNIQUES

Mix the contents in the can thoroughly before use.

Suitable Application Methods:	Spray
Recommended D.F.T	25 microns
Recommended W.F.T	70 microns
Thinners:	002.006 H9 Thinner
Max, Volume Thinners:	25%

DRYING CHARACTERISTICS

All figures quoted are at 20°C and 65% relative humidity.

Drying will take longer at lower temperatures and/or at higher relative humidity.

Touch Dry:	15-20 minutes
Cure:	30 minutes @ 120°C

HEALTH AND SAFETY

Irritant

Avoid contact with skin and eyes. Avoid breathing vapour or sanding dust. When using this product it is recommended that full overalls, gloves, face mask and goggles be worn. Store container in a safe place when not in use. Do not burn container.

FIRST AID

EYES

Flush with water for at least 15 minutes and seek medical advice.

SKIN

Wash contact areas with soap and water. Remove all contaminated clothing, and seek medical advice. Do not scrub.

INHALATION

Remove patient from further exposure, and keep patient warm and comfortable.

INGESTION

Do not induce vomiting. Rinse mouth with water. Seek medical advice as soon as possible.

USE ONLY WITH ADEQUATE VENTILATION / KEEP OUT OF REACH OF CHILDREN