

A760

Corroless QD (D05)

Used on steel components, machine castings, automotive parts and other manufactured equipment where time is at a premium.

PRODUCT FEATURES

- Rust stabiliser
- Quick dry
- Variety of topcoat tolerance
- Cost effective (minimal preparation requirement)
- Single pack

Colour	Red/Brown
Appearance When Dry	Low Sheen
Storage Temperature	Minimum 0°C Maximum 35°C
Shelf Life (months)	24
Pack Size	1L, 4L
Flash point	27°C

ESTIMATION

Volume Solids	74%
Dry Film Thickness (microns)	Typical 55, Minimum 37, Maximum 74
Wet Film Thickness/Coat	Typical 75, Minimum 50, Maximum 100
Theoretical Coverage	12.5m ² /litre at typical dry film thickness 55 microns

APPLICATION

SURFACE PREPARATION

Manual Preparation

Prepare using rust scrapers, chipping hammers, needle guns, wire brushes etc to SA2 Swedish Standard. Wash down with clean, fresh water prior to application.

Mechanical Preparation

Blast clean to minimum SA1 or high pressure water jet to remove loose and flaky rust.

New Steel

All millscale must be removed prior to application.

General

All grease and handling oils etc must be completely removed prior to the application of Corroless QD.

Potlife (@ 25 deg.C)
Mixing

Single Pack
Should be stirred thoroughly with a broad paddle to ensure pigment is thoroughly incorporated into product prior to use.

OTHER INFORMATION

This product may be used for a wide variety of surfaces. If the surface you propose to paint is not referred to, contact Protective Paints Technical Department for classification.

For further technical information please phone 0800 724 684.

RELIABILITY OF INFORMATION

All statements and technical information contained herein are based on tests we believe to be reliable but the accuracy thereof is not guaranteed. Since Protective Paints Ltd has no control over product application, purchasers and users must confirm the suitability of our products under their conditions to meet their own requirements.

ISSUE NUMBER: A760 (D05) (V2)

ISSUE DATE: 17 September 2013