

# 303 All Purpose Scaffold Paint

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## PRODUCT DESCRIPTION AND USES

303 All Purpose Scaffold Paint is a cost-effective low sheen anticorrosive pure acrylic paint especially designed for application to all substrates used in the construction of scaffolding including timber, aluminium and galvanised steel. It can be applied direct to the substrate without the need of a primer and is available to order in quantities as low as 10 litres in any corporate colour required by the scaffolding company at a very cost effective price.

- Low sheen finish
- Hard wearing
- Exceptional durability
- Low odour
- Excellent coverage
- Direct to substrate application
- Cures down to 5°C
- Easy application and wash up with water
- Quick drying under normal atmospheric conditions
- Made in New Zealand for New Zealand conditions

## PHYSICAL PROPERTIES

Appearance	White and Custom Colours / Low Sheen
Gloss Level	12-18 at 60°
Size	10L
Volume Solids	34% (White)
VOC Content	13g/L for White as per EC-07-09 and APAS definition of Volatile Organic Compound. Results may vary slightly for the other colours.
Product Density	2.5kg/litre
Toxicity	Non-hazardous waterborne paint formulated without added lead or mercury.
Shelf Life	Minimum 2 years
Storage Temperature	5-50°C
Drying Time (20°C)	Touch Dry: 1 hour
Recoat Time (20°C)	4 hours
Full Cure (20°C)	7 days

## SURFACE PREPARATION

Surfaces must be clean and free from all loose material, dirt and heavy chalk. Scrape off peeling and flaking paint. Sand all surfaces to a dull finish and remove sanding dust.

**New Timber, Aluminium or Galvanised Steel:** No primer required. On timber white and light colours may show some signs of tannin staining over knots. Clean and apply 1-2 coats of 303 All Purpose Scaffold Paint.

**Previously painted surfaces:** No primer required. Remove or treat any corroded metal. Clean and apply 1-2 coats of 303 All Purpose Scaffold Paint.

## APPLICATION DATA

May be applied by brush, roller or spray.

Mix the contents in the can thoroughly before and during use.

Apply in full, even coats.

Thin, if required for ease of application in hot or windy conditions or on very porous substrates, with up to 5% water.

Drying will take longer at lower temperatures and/or at higher relative humidity and "blooming" may occur.

Do not paint when temperature of surface is below 5°C, above 35°C or when humidity is very high.

Do not apply when rain or dew is expected within 4 hours.

Minimum Surface Temperature	5°C
Maximum Relative Humidity	75%
Temperature Range	5-35°C
Nozzle Orifice:	11–15 Thou
Fan Angle:	30°-50°
Nozzle Pressure:	1800 – 2500psi
Recommended D.F.T	23-34 microns
Recommended W.F.T	65-100 microns
Theoretical Spreading Rate	10-15m <sup>2</sup> /litre
Max Volume Thinners	5%
Thinners	Water
Cleaners	Water

#### HEALTH AND SAFETY / STORAGE

For detailed information refer to the product label or SDS, available on request.

#### OTHER INFORMATION

This product may be used for a wide variety of surfaces. If the surface you propose to paint is not referred to, contact Protective Paints Technical Department for classification. For further technical information please phone 0800 724 684.

The information concerning the use and application of this product is intended for use by professional specifiers and applicators, is given in good faith and is believed to be correct at the date of issue. Protective Paints Ltd reserves the right to alter the product or specification without notice. The user should check the date of issue, and if more than 24 months have elapsed, should verify with our nearest sales office that the information is still current. Because we cannot control the way these products may be used, or the conditions they may be exposed to, we can give no express guarantees in respect of the performance of this product. However certain guarantees may be implied by law.

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