540 Stoving Enamel

PRODUCT DESCRIPTION AND USES

540 Stoving Enamel is specifically formulated for superior hardness under short baking schedules. A hard, mar resistant finish providing excellent exterior and interior durability.

PHYSICAL PROPERTIES

Appearance	White with Custom Colours available on request / Satin
Size	1L, 4L
Volume Solids	36% (White)
Product Density	1.0kg/litre (White)
Shelf Life	Minimum 2 years
Storage Temperature	5-50°C
Drying Time (20°C)	Touch Dry: 15-20 minutes
Full Cure	30 minutes @ 120°C
Flash Point	16°C

SURFACE PREPARATION

Ensure substrate is degreased and free of all rust, mill scale, oil, grease and other contaminants. Ensure substrate is dry prior to application of coating.

APPLICATION DATA

May be applied by spray.
Mix the contents in the can thoroughly before and during use.
Drying will take longer at lower temperatures and/or at higher relative humidity

Recommended D.F.T	25 microns
Recommended W.F.T	70 microns
Theoretical Spreading Rate	14m²/litre @ 25 microns D.F.T
Max Volume Thinners	25%
Thinners	002.005 H9 Thinner

HEALTH AND SAFETY / STORAGE

For detailed information refer to the product label or SDS, available on request.

OTHER INFORMATION

This product may be used for a wide variety of surfaces. If the surface you propose to paint is not referred to, contact Protective Paints Technical Department for classification. For further technical information please phone 0800 724 684.

The information concerning the use and application of this product is intended for use by professional specifiers and applicators, is given in good faith and is believed to be correct at the date of issue. Protective Paints Ltd reserves the right to alter the product or specification without notice. The user should check the date of issue, and if more than 24 months have elapsed, should verify with our nearest sales office that the information is still current. Because we cannot control the way these products may be used, or the conditions they may be exposed to, we can give no express guarantees in respect of the performance of this product. However certain guarantees may be implied by law.

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