

02.08 Multiprime

PRODUCT DESCRIPTION AND USES

Multiprime is a single pack thixotropic marine primer for application to steel, timber and fibreglass surfaces both above and below the waterline. Multiprime has excellent touch up properties and may be used as a suitable tie coat over coal tar epoxy.

PHYSICAL PROPERTIES

Appearance	Grey / Matt
Size	1L, 4L
Volume Solids	28%
Product Density	1.2 kg/litre
Shelf Life	Minimum 2 years
Storage Temperature	5-50°C
Drying Time (20°C)	Touch Dry: 20 minutes
Recoat Time (20°C)	4 hours
Full Cure (20°C)	3 hours
	@ 20°C and 65% RH. Allow longer for cooler and/or more humid conditions
Flash Point	4°C

SURFACE PREPARATION

Ensure surfaces to be painted are dry, free of dirt, grease, oil loose or flaking paint and any other contaminants. For best results steel surfaces should be grit blasted to SA2½ or better. Ensure fibreglass is dewaxed by solvent wash and thoroughly sanded.

APPLICATION DATA

May be applied by brush, roller or spray.

Ensure contents are thoroughly mixed before use.

For new work apply 3 coats of Multiprime followed by 2 coats of the appropriate Transmarine system.

Minimum Surface Temperature	5°C
Maximum Relative Humidity	75%
Temperature Range	5-35°C
Fluid Nozzle	0.533-0.787 mm
Pressure to Gun	120-150 Bar
Fan angle	65-80°
Recommended D.F.T	40 microns
Recommended W.F.T	140 microns
Theoretical Spreading Rate	7-8 m ² /litre
Thinners	06.01 Transo Special Thinner
Cleaners	06.01 Transo Special Thinner

HEALTH AND SAFETY / STORAGE

For detailed information refer to the product label or SDS, available on request.

OTHER INFORMATION

This product may be used for a wide variety of surfaces. If the surface you propose to paint is not referred to, contact Protective Paints Technical Department for classification. For further technical information please phone 0800 724 684.

The information concerning the use and application of this product is intended for use by professional specifiers and applicators, is given in good faith and is believed to be correct at the date of issue. Protective Paints Ltd reserves the right

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